



EUCOWELD 2.0

LATEX BONDING AGENT FOR CONCRETE REPAIRS AND TOPPING

EUCLID CHEMICAL

PACKAGING

EUCOWELD 2.0 is packaged in 5 litres and 20 litres

APPROXIMATE YIELD

3.68 to 6.14m²/litre

CLEAN-UP

Clean tools and equipment with soap and water immediately following use. Clean drips and overspray with water while still wet. Dried EUCOWELD 2.0 may require mechanical abrasion for removal.

SHELF LIFE

2 Years in original, unopened container.

SPECIFICATIONS AND COMPLIANCES

ASTM C1059, Type II

DESCRIPTION

EUCOWELD 2.0 is a liquid latex bonding agent for cement-based repair mortars and concrete. EUCOWELD 2.0 has a long open time, and repair materials can be placed either after it has dried, or while it is still wet. This bonding agent represents a new generation of easy-to-use latex, which exhibits drastically improved performance and stability in comparison to the typical re-wettable ethylene vinyl acetate (EVA) bonding agents currently available. EUCOWELD 2.0 is a unique, non-EVA based latex that utilizes reactive chemistry for bonding, rather than depending on the moisture content of the repair material.

PRODUCT CHARACTERISTICS

FEATURES / BENEFITS

- Excellent bond strengths
- Repair materials can be applied wet-on-wet, or after it has dried
- Easy to use - applied to surface straight from container
- Long open time

PRIMARY APPLICATIONS

- Repairing concrete with cement-based mortars
- Concrete overlays and toppings
- Interior or exterior use
- Repairs that will be frequently wet or submerged after curing

TECHNICAL INFORMATION

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

TEST METHOD	TEST PROPERTY	VALUE AT 25 °C
-	Tack-Free Time	2 to 3 Hours
ASTM C1583	Direct Tension Bond Strength	24 hours: 2.3 MPa 7 days: 2.6 MPa
ASTM C882	Slant Shear Bond Strength	14 days, dry conditioned: 18.8 MPa 14 days, wet conditioned: 19.0 MPa

PHYSICAL PROPERTY	VALUE
Specific Gravity	1.01
VOC Content	< 5 g/l
Viscosity	100 cps

EUCOWELD 2.0 (1) July 2023

To the best of our knowledge the technical data contained herein are true and accurate at the date of issuance and are subject to change without prior notice. User must contact StonCor Africa to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to StonCor Africa Quality Control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. Prices and cost data, if shown, are subject to change without prior notice. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY STONCOR AFRICA, EXPRESS OR IMPLIED, STATUTORY BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

DIRECTIONS FOR USE

Surface Preparation: Concrete surface must be clean, dry and structurally sound. The substrate must also be free of all curing compounds, form release agents and any other contaminants which may prevent the proper adhesion of EUCOWELD 2.0. When using EUCOWELD 2.0 to bond Euclid Chemical cementitious repair mortars, please refer to the technical data sheet for the repair mortar to find the concrete surface profile (CSP) requirements. After surface preparation is complete, rinse thoroughly with potable water. Allow the concrete to dry before applying EUCOWELD 2.0.

Application: Stir EUCOWELD 2.0 thoroughly before use. Do not dilute. For hand application, dampen brushes or rollers before use and shake out excess water. For larger areas or faster applications, use airless spray equipment or an industrial pump-up sprayer with a fan tip nozzle. Hold spray nozzle 300cm to 460cm from the surface and apply EUCOWELD 2.0 using a cross coat technique consisting of a horizontal pass followed by a vertical pass. Extremely porous surfaces may require two coats of EUCOWELD 2.0.

EUCOWELD 2.0 may be allowed to dry before placing repair mortars, concrete or toppings, or the repair materials may be placed in a “wet-on-wet” fashion (surface dry, no ponding material), immediately after application of EUCOWELD 2.0. EUCOWELD 2.0 will dry in approximately 2 to 3 hours, depending on the temperature and humidity. If more than 2 days pass between EUCOWELD 2.0 application and placement of the concrete, topping or mortar, the surface must be abraded to remove existing product, and EUCOWELD 2.0 must be re-applied. During the product’s open time, regardless of length of time, the surface must be protected from dust, dirt, foot traffic and any other sources of contamination or abrasion prior to application of the concrete, topping or mortar. Any dust, dirt or other contaminants will severely affect bond strength of the concrete, topping or mortar.

PRECAUTIONS / LIMITATIONS

- Do not dilute EUCOWELD 2.0.
- Keep from freezing.
- Do not apply to frozen or first filled surfaces.
- Surface and ambient temperature during application must be 4°C and rising.
- Store at temperatures between 4°C to 32°C.
- In all cases, consult the Material Safety Data Sheet before use.

EUCOWELD 2.0 (1) July 2023

To the best of our knowledge the technical data contained herein are true and accurate at the date of issuance and are subject to change without prior notice. User must contact StonCor Africa to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to StonCor Africa Quality Control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. Prices and cost data, if shown, are subject to change without prior notice. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY STONCOR AFRICA, EXPRESS OR IMPLIED, STATUTORY BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.